

Type 12F

1206 Fast-Acting SMD Fuses



12F Series are the fuses set the industry standard for performance, reliability and quality. The solder-free design provides excellent on-off and temperature cycling characteristics during use and also makes our SMD fuses more heat and shock tolerant than typical subminiature fuses.

Electrical Characteristics			
Rated Current	1.0In	2.5In	3.5In
250mA~5A	4 hour min.	5 sec max.	-
6A~40A		-	5 sec max.

Features

- ▲AEC-Q200 Automotive Grade Certified
- ▲Rapid interruption of excessive current
- ▲Compatible with reflow and wave solder
- ▲Ceramic and glass construction
- ▲One time positive disconnect
- ▲Lead Free and Halogen free material



Specifications

Part No.	Rated Voltage DC	Rated Current A	Breaking Capacity A ¹	Typical Cold Resistance (mOhms) ²	Typical Voltage Drop(mV)	Typical Pre-Arcing I ² T (A ² Sec) ³	Alpha Marking
12F0250	72V 63V 32V 24V	250 mA	50A@72Vdc 50A@63Vdc 150A@32Vdc 300A@24Vdc	3608	1407	0.0004	.25
12F0375		375mA		1882	718	0.0008	E
12F0500		500mA		1028	650	0.0022	0.5
12F0750		750mA		601	616	0.0057	.75
12F1100		1A		490	510	0.10	H
12F1150		1.5A		240	367	0.15	K
12F1200		2A		132	316	0.385	N
12F1250		2.5A		77	240	0.65	O
12F1300		3A		48	187	1.15	P
12F1350		3.5A		40	180	1.63	R
12F1400		4A		35	173	1.73	S
12F1450		32V 24V		4.5A	4.5A~30A 150A@32Vdc 300A@24Vdc	30	164
12F1500	5A		25	141		2.89	T
12F1600	6A		16.5	142		11	F
12F1700	7A		12	140		12.5	7
12F1800	8A		8.5	110		14	M
12F2100	10A		6.8	100		20	U
12F2120	12A		5	85		9.2	12
12F2150	15A		3.9	78		14	15
12F2200	20A		1.8	60		47.17	20
12F2250	25A		1.5	57		32	25
12F2300	30A		1.25	68		43	30
12F2400	40A		0.85	95		240	XL

*DC Interrupting Rating (Measured at rated voltage, time constant of less than 50 microseconds, battery source)

*DC Cold Resistance are measured at <10% of rated current in ambient temperature of 25 °C

*Typical Pre-arcing I²T are measured at 10In Current

Specifications are subject to change without notice. Application testing is strongly recommended.

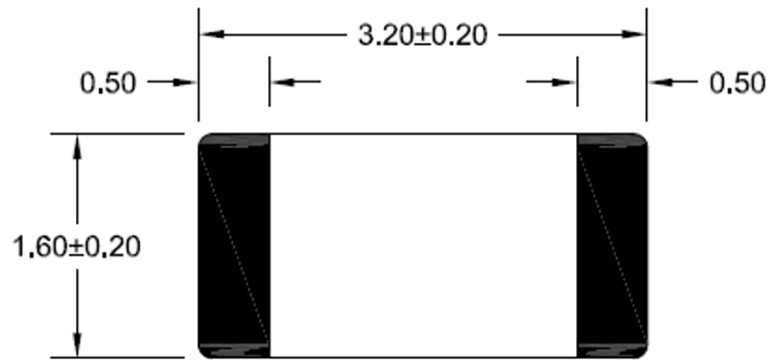
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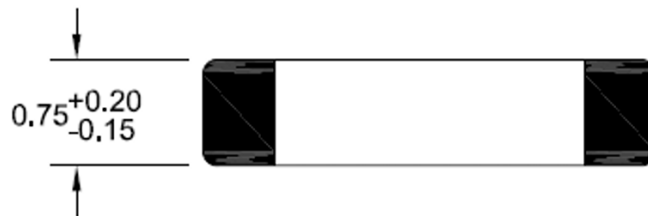


Dimension Drawing not to scale(Unit:mm)

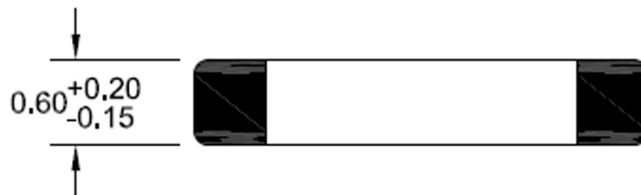
Top view



Side view ① 250mA ~ 750mA / 20A ~ 40A

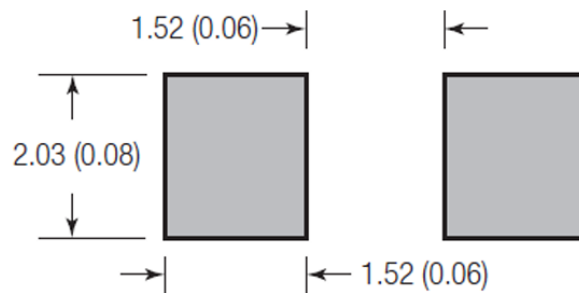


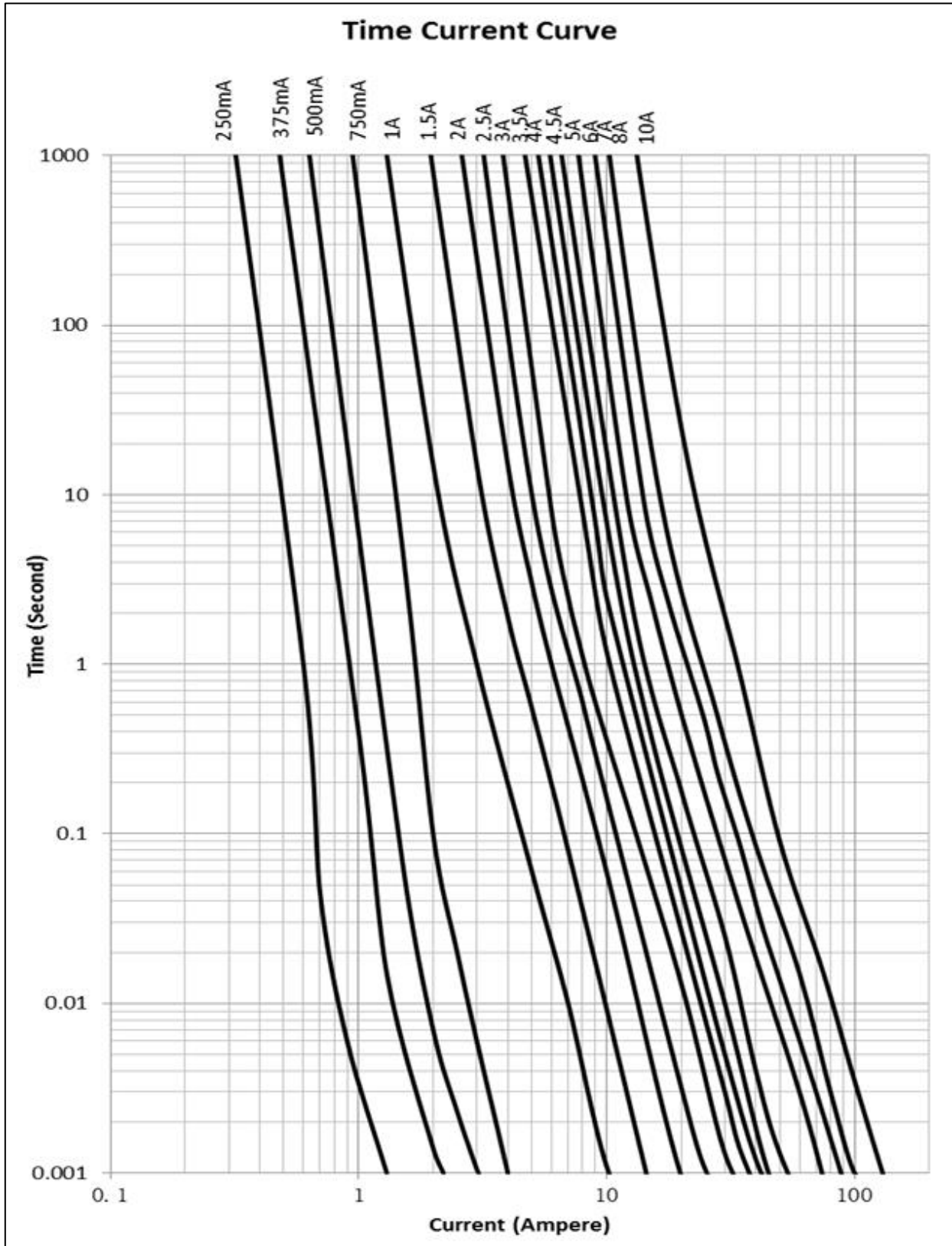
② 1A ~ 15A

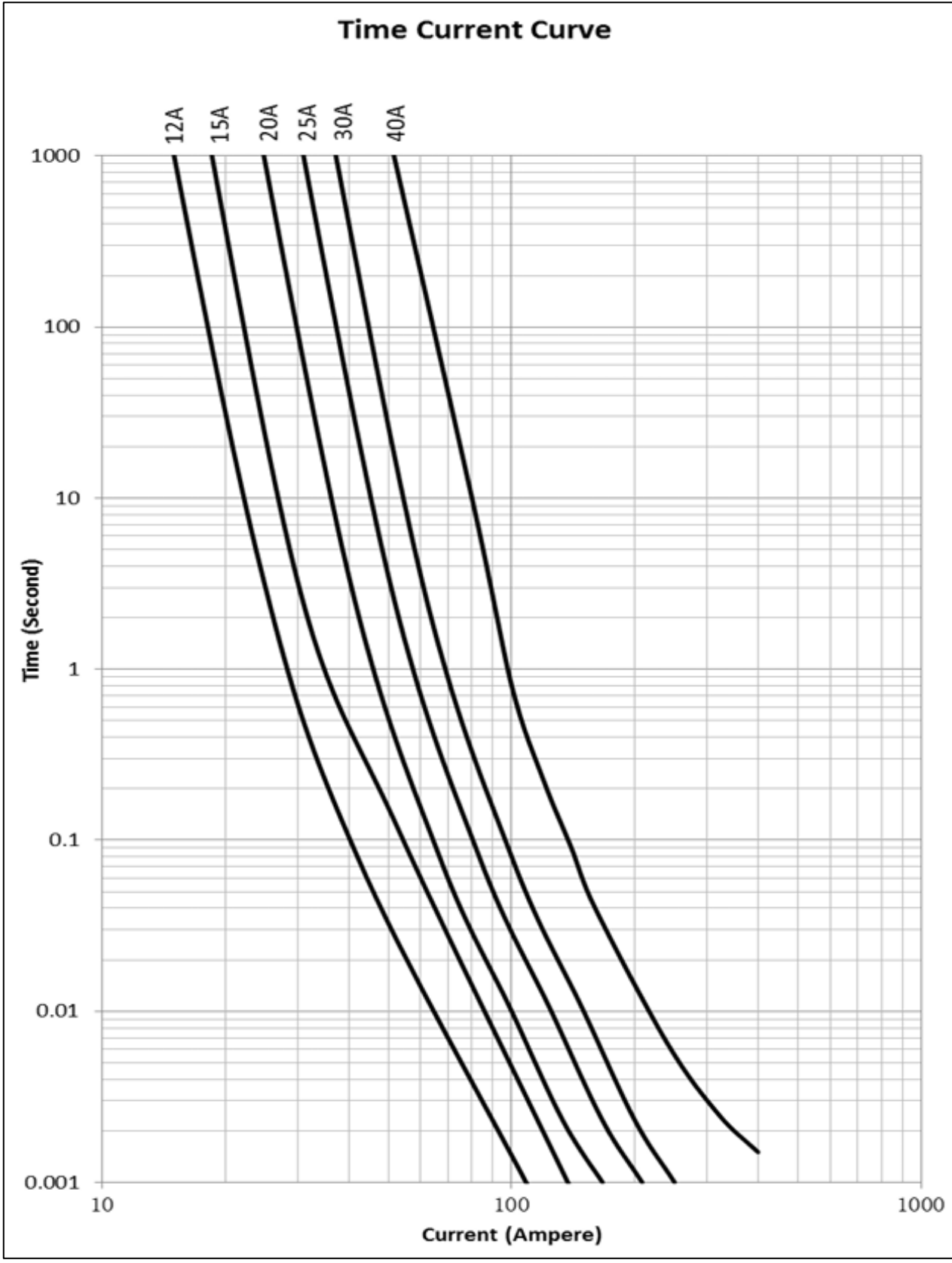


Recommended stencil thickness is 0.15mm (10A-40A)

Recommended land pattern Unit: mm(inch)







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Soldering method

■ Wave solder

Reservoir temperature: 260°C

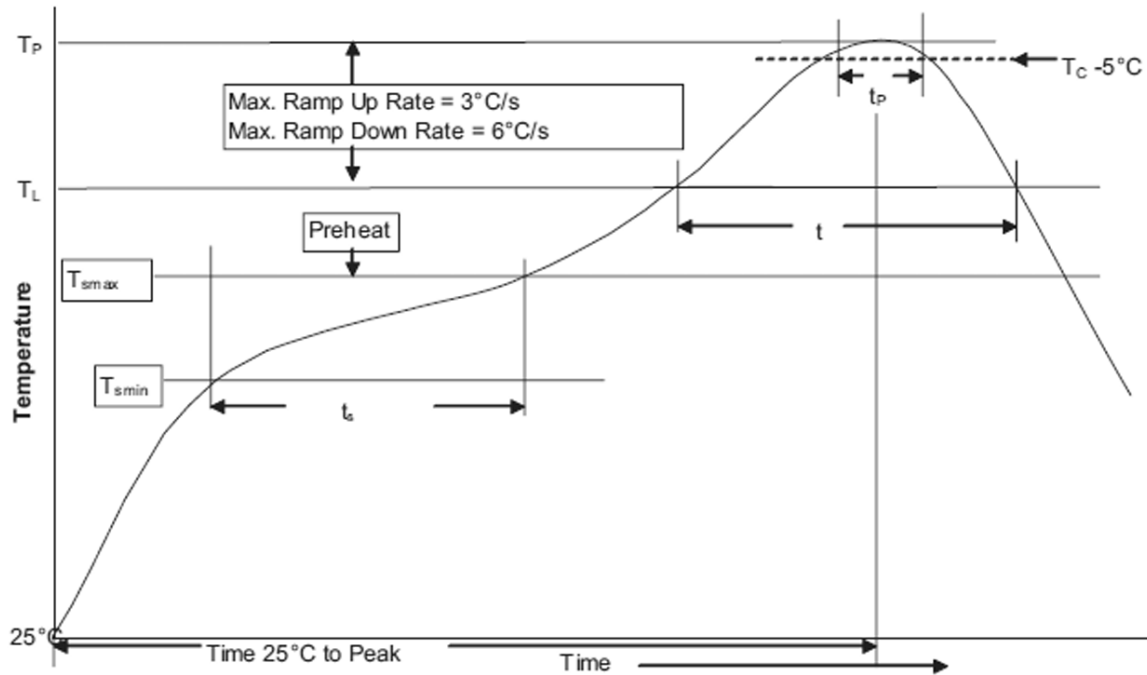
Time in reservoir: 10 seconds maximum

■ Infrared reflow

Temperature: 260°C

Time: 30 seconds maximum

Solder reflow profile

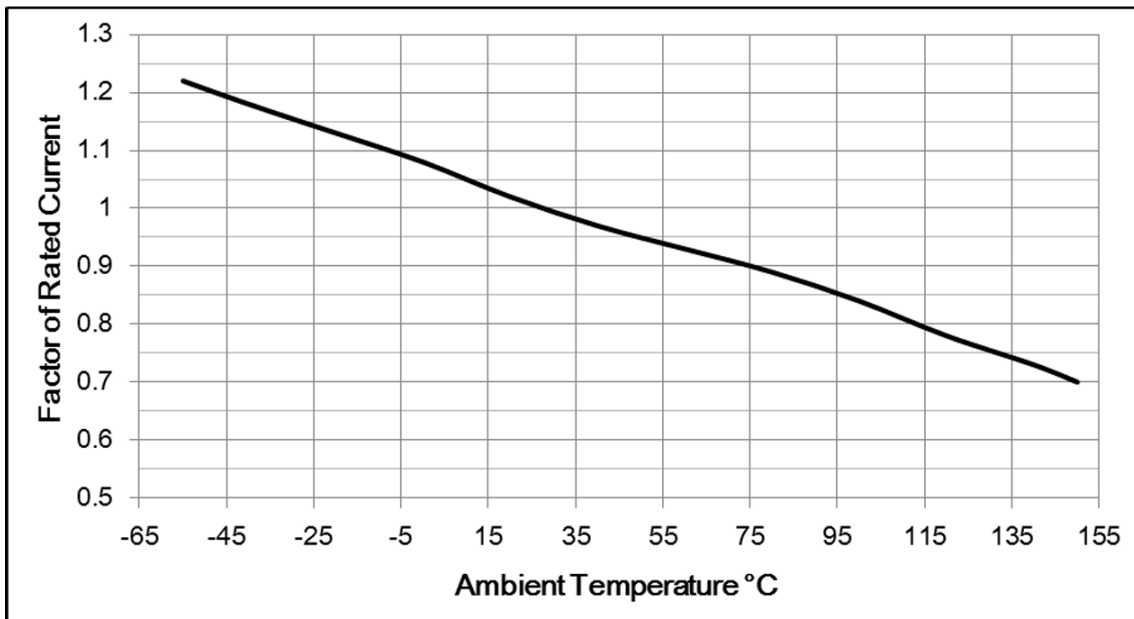


Profile Feature		Lead(Pb) free solder
Preheat and soak	• Temperature min.(T_{smin})	150°C
	• Temperature max. (T_{smax})	200°C
	• Time (T_{smin} to T_{smax}) (ts)	60 - 120 Seconds
Average ramp up rate T_{smax} to T_P		3°C / Second Max.
Liquidous temperature (T_L)		217°C
Time at liquidous (t_L)		60 - 150 Seconds
Peak package body temperature (T_P)		260°C
Time (t_P) within 5°C of the specified classification temperature (T_C)		30 Seconds
Average ramp-down rate (T_P to T_{smax})		6°C / Second Max.
Time (25°C to Peak Temperature)		8 Minutes Max.

Temperature Derating Curve

■ Normal ambient temperature: 23+/-3°C

■ Operating temperature: -55~150°C, with proper correction factor applied



Package

3000 fuses on 8mm tape-and-reel on a 7 inch (178mm) reel per EIA Standard 481.

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